

For more information, please, visit LEMIS process web site!

www.lemis-process.com



LEMIS process use the proven vibrating element technique which is widely accepted as the most accurate method of continuous online viscosity measurement, LEMIS process engineers made new developments by the introducing unique proprietary design of resonant tube sensor allowing accurate measurement of liquid viscosity. An integral high accuracy Pt-1000 probe continuously monitors liquid temperature allowing temperature compensation and future calculation of kinematic viscosity. The technology proves high accuracy of measurement and long term calibration stability even in severe operation conditions. It is insensitive to plant vibration, high variation of temperatures, level, mix or turbulence. A choice of wetted parts materials: from stainless steel for general industrial use, Ni-Span-C for most demanding applications, and Hastelloy for applications where ultimate corrosion resistance is required.



USA
2121 Golden Road, Suite 2A
The Woodlands
TX 77380, USA
Ph.: +1 713 481 5224
Fax.: +1 713 481 5226
E-mail: info@lemis-process.com
WWW.LEMIS-PROCESS.COM

EUROPE
26 Ganību dambis
Rīga, LV-1005
Latvia, EU
Ph.: +371 6738 3223
Fax: +371 6738 3270
E-mail: info@lemis-process.com
WWW.LEMIS-PROCESS.COM

INDIA
802, Maithili's Signet, Plot-39/4
Sector-30A, Vashi
Navi Mumbai-400705, INDIA
Ph.: +91 22 67215655
Fax: +91 22 67215470
E-mail: info@lemis-process.com
WWW.LEMIS-PROCESS.COM



DC-41 SERIES



PROCESS IN-TANK

VISCOMETERS

IN PROCESS TO EXCELLENCE

PROCESS IN-TANK

VISCOMETERS DC-41*

Resonant tube sensor

In process viscosity measurements directly in the tank - up to 30 meters depth - with accuracy $\pm 1\%$ of span

- Forget Sampling!
- Continuous and repeatable viscosity measurements in the tank.
- They're economical and easy to operate.
- Calibration couldn't be simpler - just use distilled water.
- Select a DC-41 type according to the testing depths you require.
- DC-41 R-type plunges to 6 meters, while DC-41 F-type reports kinematic viscosity and temperature measurements at 30 meter depths in seconds.
- Measures highly viscous liquids up to 1200 cP.



ADVANTAGES

- Continuous, online viscosity monitoring at process conditions
- Accurately measures viscosity of liquids with viscosity up to 1200 cSt
- Rigorous factory calibration and testing of the transducer
- Can operate in pressurized tanks
- Immersion in the tanks up to 30 meters
- No moving parts, virtually maintenance-free system
- We also can tune system specification for your specific requirements
- Hazardous area approvals
- Insensitive to liquid level, mix or turbulence
- Large offer of standard product configurations and installation available

APPLICATIONS

- Viscosity and temperature monitoring in storage tanks
- Petroleum products, fuels, lubricants, LPG, LNG
- Concentrations of acids or corrosive chemical
- Food, Dairy & Beverages
- Product identification and consistency
- Concentration and dilution measurement
- Monitoring of reaction end in reactors
- In-tank mixing and blending



*DC-42 series measure both density and viscosity

Specifications

Viscosity operating range	0...1200 cSt
Accuracy	$\pm 1\%$ of span
Temperature Effect	0.005 kg/m ³ /°C automatically compensated
Pressure Effect	negligible
Temperature Measurement	Built-in high accuracy 4-wire PT-1000 DIN 43760 Class A
Process Temperature Range	-200°C to +200°C (-328°F to +392°F)
Installation types	Direct insertion (D-type), Long rigid immersion (R-type) or flexible (F-type)
Process Connections	Large selection of flanges available.
Maximum Operating Pressure	100 bars max for standard installation or flange rating for another installation
Ambient Temperature Range	-40°C to +85°C (-40°F to +185°F)
Weather Rating	IP67 for sensor and IP55 for Terminal box
Sensor	stainless steel 316L; Ni-Span C; Hastelloy C22
Other Wetted Parts	stainless steel 316L or Hastelloy C22
Case finish	stainless steel 316L
Electronics Housing	aluminum, blue epoxy finish
Electrical Connections	Screw terminals; Cable entry: 2 x 3/4 " NPT
Sensor Power Supply	6 - 12 VDC 30 mA (60 mA pick)
Sensor output	Line density and temperature digital signals
Analog output	Up to 3 x isolated 4 - 20 mA, direct or reverse-acting, configurable, customized
Digital output	User choice of signals and protocols: RS485; RS232; Modbus; etc...
Quality Assurance	ISO 9001:2000
Factory Calibration	Calibration certificates supplied as standard
CE mark	Compliant EN 61326 ; EN5011 ; EN 50082-2
Hazardous area	ATEX II 1/2G Ex ia IIB T4 ; IEC Ex ia IIB T4 Ga /Gb ; CCE certificate
Material Traceability	Optional certification available

D-type



F-type



R-type



Calibration of **LEMIS process** density meters is performed in-house according ISO 9001:2000 quality assurance program by using calibration materials that are traceable to national standards. In-house calibration and testing is performed specified dedicated calibration protocol for every standard model of the sensor. For most applications, on-site calibration is generally not required. **LEMIS process** sensors allows simple, switch-and-go field installation.